

Operator's Manual



| Model | PSI | GPM | VOLTS /AMPS | Fuel type | Weight (lb) |
|--------------|------------|------------|--------------------|------------------|--------------------|
| 1000STLEF | 1000 | 3.0 | 120/20 | For all: | 400 |
| 1000STNEF | 1000 | 3.0 | 120/20 | | 400 |
| 1500STLEF | 1500 | 3.0 | 230/20 | L.P., | 400 |
| 1500STNEF | 1500 | 3.0 | 230/20 | | 400 |
| 2000STLEF | 2000 | 4.0 | 230/25 | | 570 |
| 2000STNEF | 2000 | 4.0 | 230/25 | or | 570 |
| 3000STLEF | 3000 | 4.0 | 230/34 | | 600 |
| 3000STNEF | 3000 | 4.0 | 230/34 | | 600 |
| 2555STLEF | 2500 | 5.5 | 230/40 | Natural | 625 |
| 2555STNEF | 2500 | 5.5 | 230/40 | Gas | 625 |
| 2545STATDEF | 2500 | 4.5 | 230/34 | | 800 |
| 3040STATDEF | 3000 | 4.0 | 230/34 | | 800 |
| 208STATDEF | 2000 | 8.0 | 230/40 | | 820 |
| 2555STATDEF | 2500 | 5.5 | 230/40 | | 820 |
| 2545STATLEF | 2500 | 4.5 | 230/34 | For all: | 800 |
| 2545STATNEF | 2500 | 4.5 | 230/34 | | 800 |
| 3040STATLEF | 3000 | 4.0 | 230/34 | L.P., | 800 |
| 3040STATNEF | 3000 | 4.0 | 230/34 | | 800 |
| 208STATLEF | 2000 | 8.0 | 230/40 | or | 820 |
| 208STATNEF | 2000 | 8.0 | 230/40 | Natural | 820 |
| 2555STATLEF | 2500 | 8.8 | 230/40 | Gas | 820 |
| 2555STATNEF | 2500 | 8.8 | 230/40 | | 820 |

Hot Water Models

L.P. & Natural Gas fired hot water pressure washers
Version 04.03

Thank you

Thank you for selecting our products. Our personnel have proudly made every effort to ensure that your new pressure washer is of the quality you expect. But things do occasionally go wrong. This is why every pressure washer is covered by a limited warranty. Among other things, this warranty provides for the replacement of parts found to be defective during the operation of your new pressure washer. Please note that the owner/operator has certain obligations under the terms of the warranty. Be sure to read this manual for directions on proper installation, start-up, use, and storage of your pressure washer.

Your new pressure washer was tested after production for proper pressure and flow. Please note that this process will sometimes leave a water residue in the pump. The dealer you have purchased your new machine from should review with you the proper installation, start-up, use, and storage. Most 'big' problems occur when shortcuts are taken in one of these processes. If a problem occurs that you need some assistance with, please feel free to contact us at the listing below:

Warranty Service Center
520 Brooks Road
Iowa Falls, IA 50126
1.800.648.6007

Please make note of Model Identification

Model # _____

Code # _____

Serial # _____

Always have this information when calling
Warranty Service Center.

Be familiar with the model plate located on your machine. Have the model and code number with you when you call for service. **(Located on engine).**

Model: 1000STLEF

Serial # E40111190

Code: PL1BA4

Volts: 120

Amps: 20

Hertz: 60

Phase: 1

HP: 2.0

PSI: 1000

GPM: 3.0



Statement of Warranty

The manufacturer of this product agrees to repair or replace designated parts that prove defective within the warranty period listed in the chart below. Specific limitations and exclusions apply. This warranty covers defects in material and workmanship and not failure due to normal wear, depreciation, abuse, accidental damage, negligence, improper use, maintenance or storage. To make claim under the terms of the warranty, all parts said to be defective must be returned to a designated Warranty Service Center for warranty inspection. The judgments and decisions of the factory-authorized personnel concerning the validity of warranty claims are final.

Many components are covered by warranties given by their respective manufacturers. These warranties pass through to the end user. As a factory authorized and trained warranty service center the factory will honor the terms of all component warranties and satisfy claims of the appropriate warranty provisions.

Normal wear items include but are not limited to: hoses, nozzles, filter, valves, seals and are not covered by this warranty.

This warranty is in lieu of all other warranties, express or implied, including without limitation any warranties of merchantability or fitness for a particular purpose and all such warranties are hereby disclaimed and excluded by the Manufacturer. The Manufacturer's warranty obligation is limited to repair and replacement of defective products as provided herein and the Manufacturer shall not be liable for any further loss, damages or expenses, including damages from shipping, accident, abuse, acts of God, misuse or neglect. Neither is damage from repairs using parts not purchased from the Manufacturer or alterations performed by non-factory authorized personnel. Failure to install and operate equipment according to the guidelines put forth in the instruction manual shall void warranty.

| Manufacturer | Warranty Period and Details |
|---|--|
| AR Pump | 2 year 1 year on Pump/Motor units 1 year axial |
| Cat Pump | 5 year on 2SF and 4SF models |
| | 2 year on 5DX models 1 year axial |
| General Pump | 5 year on pumps |
| | Lifetime on brass manifold against freezing |
| | 1 year on Pump/Motor units |
| | 1 year on the aluminum manifold |
| | 1 year axial |
| Udor Pumps | 5 year 1 year axial |
| Briggs and Stratton | 1 year on standard engines |
| | 2 year on Intek and Vanguard products |
| Hatz Diesel Engines | 1 year |
| Honda Engines | 3 year on GX series Engines effective 1/1/09 |
| | 2 year on GC products for personal use |
| | 90 days on GC products in commercial use |
| Robin Engines | 2 year |
| Baldor Electric Motors | 1 year from date of purchase |
| Leeson Electric Motors | 1 year from date of purchase |
| Burners | 1 Year from date of purchase |
| Hot Water Coils | Lifetime of the machine |
| Machine Frame | 1 year from date of purchase |
| Accessories: Includes tips, guns, wands, hoses, injectors, unloaders, gauges, switches, thermostats, sandblasters, flat surface cleaners, hose reels, turbo nozzles, drain nozzles, brushes, foamers, GFCI units, thermal relief, filters, tanks, etc. | 90 days |



WARNING

The following warnings must be followed. Failure to follow these warnings could result in serious personal injury or death!

Never allow children or untrained personnel to operate machinery.

Gun kicks back--hold with both hands.



Electrical equipment can cause shock and sparks.
Do not bypass or remove the grounding prong in any electrical plug.
Keep electrical plugs, connections, and cords out of water and moisture.
Disconnect from power source before servicing.
Inspect and repair damaged or exposed electrical components prior to use.
Never splice electrical cords on pressure washers.
Be sure electrical service is adequately sized for the equipment.



Exhaust fumes contain harmful gasses.
Exhaust gasses can cause death or serious injury.
Use only in well ventilated areas or vent the exhaust to the outside.



High pressure water can cause death or serious injury.
Warning--high temperature water.
Wear protective clothing and face shield.
Do not direct water stream toward self or others.
All hoses should be secured in the lines to be cleaned at least five feet.



Pressurized fluid streams and ruptured pressure vessels can cause death or serious injury.
High pressure fluid can create a high pressure stream or ruptured vessel.
Wear a safety face shield.
Relieve pressure before servicing.
Do not modify, repair, or rework vessel or change safety relief or pressure setting.
Do not direct stream toward self or others.

Warning: Fire can cause death or serious injury!

Local L.P. and Natural Gas codes may require this regulator to be vented to the outdoors, failure to vent properly could cause death or serious injury. Consult your local gas authority for proper installation before operation.

Fire can cause death or serious injury.
Fuel will burn when ignited.
Wear face shield and protective clothing.
Do not expose fuel to flames, sparks, or other sources of ignition.
Use in well ventilated area or vent to outside area.

Save these instructions

Initial setup and operation of your new pressure washer

Inspection When you receive your pressure washer, be sure you check for concealed freight for freight damage. Any damage should be noted with the delivering carrier. If you have any damage questions related to freight, call the 800 number listed in the front of the manual.

Inspection of oil levels Check all oil levels in the pump or engine, if applicable. Failure to check all levels will result in equipment damage. Most pumps are shipped with oil from factory and the crankcase are sealed, you may have to remove a shipping plug and install a dipstick in the pump. Most engines are shipped without oil, be sure to check these oil levels.

Water supply Your water supply must provide water to the equipment that exceeds the Gallon Per Minute (GPM) rate of your machine. You can check your GPM by using a five gallon bucket and a timer. If your machine is five GPM or less and the bucket fills in less than a minute you have adequate supply. Some systems are effected by things like washing machines, livestock watering systems, and flushing toilets. Be sure the supply is still adequate when these operations are taking place. The water temperature cannot exceed 145 degrees Fahrenheit. Water pressure should not exceed 60 PSI. Failure to secure adequate water supply will result in pump damage. Do not run pump dry.

Water quality Your water should not contain particles larger than 80 microns. Although there are small filters installed on pressure washers that filter the water, they can only filter poor quality water for a short period of time before they clog. Clogging would result in damage to the machine. Therefore you should insure no sand or scale particles are present in the water supply.

Supply hose Hook a garden hose from the hydrant to the machine, when doing this be sure to check the inlet water filter or screen. This hose should be at least 5/8' diameter and a length at least 15 feet. This 15 foot length helps isolate the water supply from pulsations from the pump. Many states require a Vacuum Break or backflow preventer be installed at the hydrant, before the garden hose, to insure the water source cannot be contaminated. Be sure to check local and state regulations upon installation.

Purge air Turn on the water supply and open the trigger gun, this will purge all the air from the system. Look for water leaks and stop any leak found. Leaks can cause erratic pump behavior.

Burner fuel This model is equipped with L.P. or Natural Gas. Refer to burner manual.

Pump Prior to starting the motor, check the oil in the pump. Be sure it is at the proper operating level and that the correct oil is being used. Check the pump breakdown for the proper type of oil.

Initial setup and operation of your new pressure washer, cont.

| | |
|-----------------------|---|
| During operation | The pressure was set at the factory during the testing procedure, no adjustments to the machine should be required for operation. During operation the burner may cycle on and off. The adjustable thermostat may be set to desired temperature. Water temperature will not exceed 190 degrees, the safety switches will shut the burner down. Note: there is a twenty second delay to purge the combustion chamber before ignition. The burner will perform this cycle every time the gun trigger is pulled. During operation do not leave the machine running for more than two minutes without the trigger gun being pulled. Although your machine has a by-pass valve on it and may have a thermal relief system, this can cause extensive pump damage. If machine will not be discharging water for more than two minutes, shut the machine off. |
| Interchangeable tips | Your machine is supplied with interchangeable spray tips. The colored tips are for high-pressure rinse at different spray angles. The red tip sprays at zero degrees; yellow, fifteen degrees; green, twenty-five degrees; and white, forty degrees. The yellow tip is used for most standard applications. Be sure the quick coupler is fully engaged before pulling the trigger gun. Failure to do so may result in the tip becoming a projectile and may be lost and damage to property and persons may occur. |
| Chemical injector use | Your pressure washer is supplied with a downstream chemical injector. The 1/4" clear vinyl tube is to be inserted into the desired chemical to apply. Be sure the nozzle with the large hole, approximately 1/8", is used when desiring to inject chemical. The chemical injector will only open up and allow chemical into the line when this tip is used. This tip enables the pressure to drop to approximately 250 PSI to draw chemical. This is done by turning the side handle on the wand, this is a valve that allows the water to flow through the wand and through the chemical tip. The rate of injection can also be set by turning the knob that the clear vinyl tube attaches to. Be sure to flush injection system with clear water after use. |
| Calibration | If an accurate injection rate is desired, use this formula. (GPM x 128) / ounces drawn in one minute = x: 1 IE: If a 2.0 GPM machine draws eight ounces of chemical in one minute: $\frac{2 \times 128}{8} = 32:1$ |

Shut down procedure

| | |
|----------------|--|
| Storage | <ol style="list-style-type: none">1. Turn off the power switch on the burner. Continue to run the pressure washer and pull the trigger to circulate water through to cool the coil.2. After several minutes when water is cool, shut off the pressure washer motor or engine.3. Shut off water supply and disconnect garden hose.4. Be sure to double check for water leaks or oil leaks that should be repaired before the next operation. |
| Winter storage | If you are going to store the machine for extended period of times in cold climates be sure to winterize the equipment. If you have a gas engine, be sure to treat the fuel for storage. A fifty percent anti-freeze solution may be drawn in through the inlet of the pump using a short remnant of garden hose. This fluid should be run through the pump and coil. When the fluid is discharged from the coil discharge your machine is winterized. Do not allow machine to freeze. |
| Pump | The pump oil should be changed after the first fifty hours of operation, then every year for average service or more frequently for extensive use or hostile environments (dusty or high moisture). |

Troubleshooting: common problems and solutions

Despite the complexity of your power washing equipment, a number of common complaints stem from relatively simple problems. With guidance, the user can identify and remedy many common problems.

Always disconnect the power supply before attempting to service any equipment.

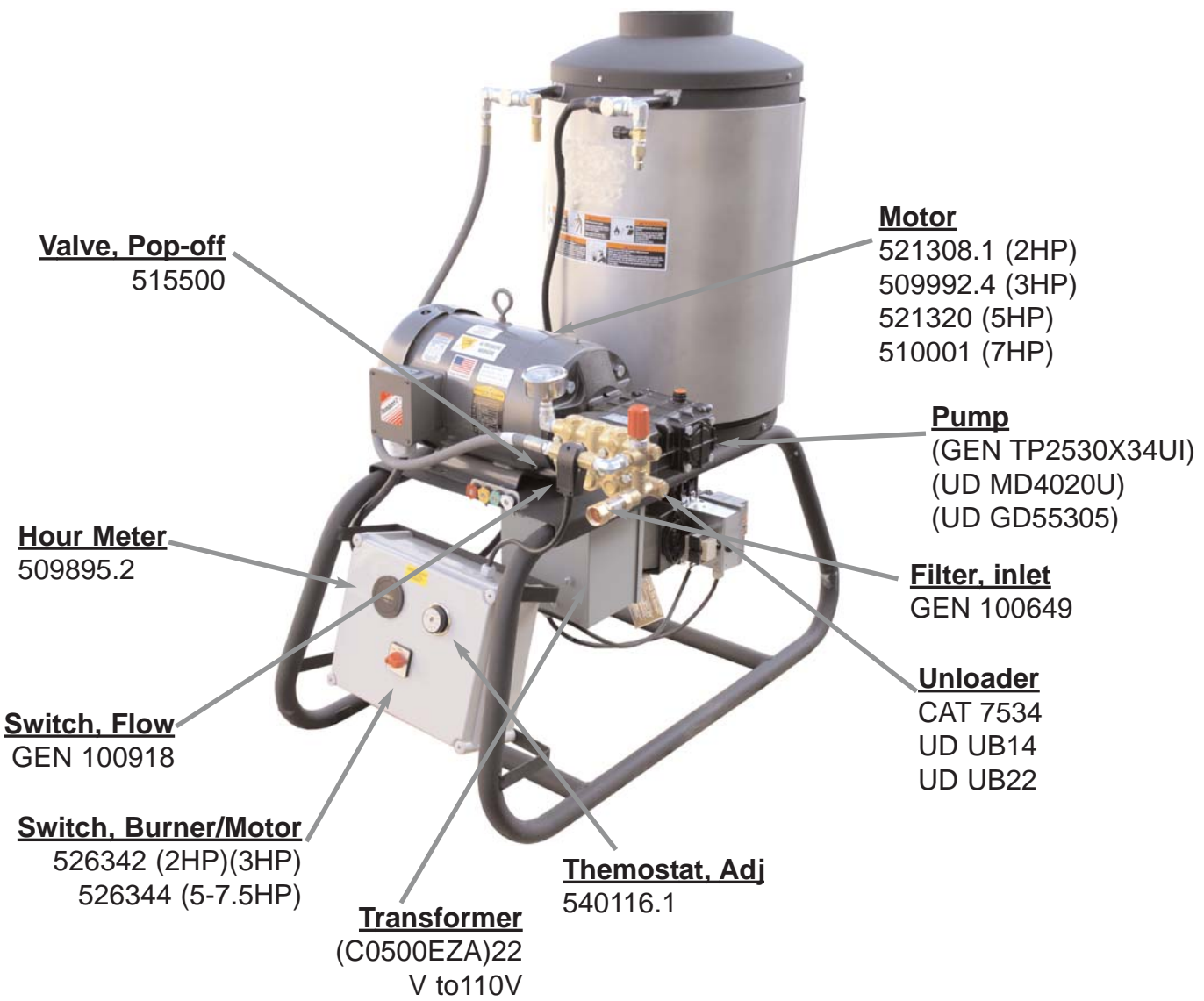
| Malfunction | Cause | Remedy |
|---|---|--|
| Pressure washer will not run | <ul style="list-style-type: none"> -Switch in 'off' position -Low oil level in engine -Circuit breaker tripped | <ul style="list-style-type: none"> -Turn switch to 'on' position -Fill oil to proper level -Reset circuit breaker in main panel |
| Unit runs but no water discharges | <ul style="list-style-type: none"> -Water supply not turned on -Plugged nozzle on wand -Trigger gun off or malfunctioning | <ul style="list-style-type: none"> -Turn on water supply -Remove, clean, or replace nozzle -Remove, repair, or replace trigger gun |
| Low nozzle pressure | <ul style="list-style-type: none"> -Plugged spray nozzle -Inlet screen is plugged -Insufficient water supply -Unloader valve stuck open -Plugged inlet or discharge hose -Use of additional lengths of hose -Soap control valve open | <ul style="list-style-type: none"> -Remove nozzle and clean or replace -Remove filter and clean or replace -Secure adequate water supply -Disassemble and clean; repair or replace -Flush or replace hoses -Reduce discharge hose length. -Close valve (refer to pg 11 gun/wand breakdown) |
| Surging pressure or drop in pressure | <ul style="list-style-type: none"> -Partially plugged spray nozzle -Worn nozzle -Soap (low pressure tip installed) -Restricted or leaking water hose -Cavitation (inadequate water supply) -Worn pump packings -Fouled inlet or discharge valves -Broken valve spring -Worn or restricted unloader valve | <ul style="list-style-type: none"> -Remove nozzle and replace or clean -Remove and replace nozzle -Remove and install one of the nozzles -Check inlet hose and filter; clean or replace -Secure adequate water supply -Inspect and replace worn packings -Inspect valves and clean or replace -Inspect and replace valve spring -Inspect unloader and repair or replace |
| Pressure at pump but low discharge pressure at gun | <ul style="list-style-type: none"> -Restricted discharge | <ul style="list-style-type: none"> -Check for discharge obstructions in injector hose, wand and unloader.++ |
| Chemical injector not working properly | <ul style="list-style-type: none"> -Valve on gun/wand not open -Injector valve not turned on -Discharge hose too long -Clogged injector pick-up hose -Clogged injector | <ul style="list-style-type: none"> -Open valve by turning forward handle counter-clockwise. (see wand breakdown page 10) -Turn on injector by turning fitting on injector -Reduce hose length or reposition injector to within forty feet of trigger gun -Remove and clean or replace -Disassemble, clean, and reassemble |
| Water leaks from pump manifold | <ul style="list-style-type: none"> -Worn plungers or packings | <ul style="list-style-type: none"> -Inspect and replace |

Troubleshooting: common problems and solutions, cont.

| Malfunction | Cause | Remedy |
|---|---|---|
| Unloader cycles when gun is shut off | -Leak in trigger or discharge | -Inspect leaking fittings and repair or replace |
| Water in crankcase | -High humidity or direct water spray -Worn seals | -Reduce oil change intervals -Replace seals |
| Will not produce hot water | -Refer to burner manual | |

For problems beyond those listed, refer to flow chart included with the burner breakdown.

ST SERIES



STAT SERIES

