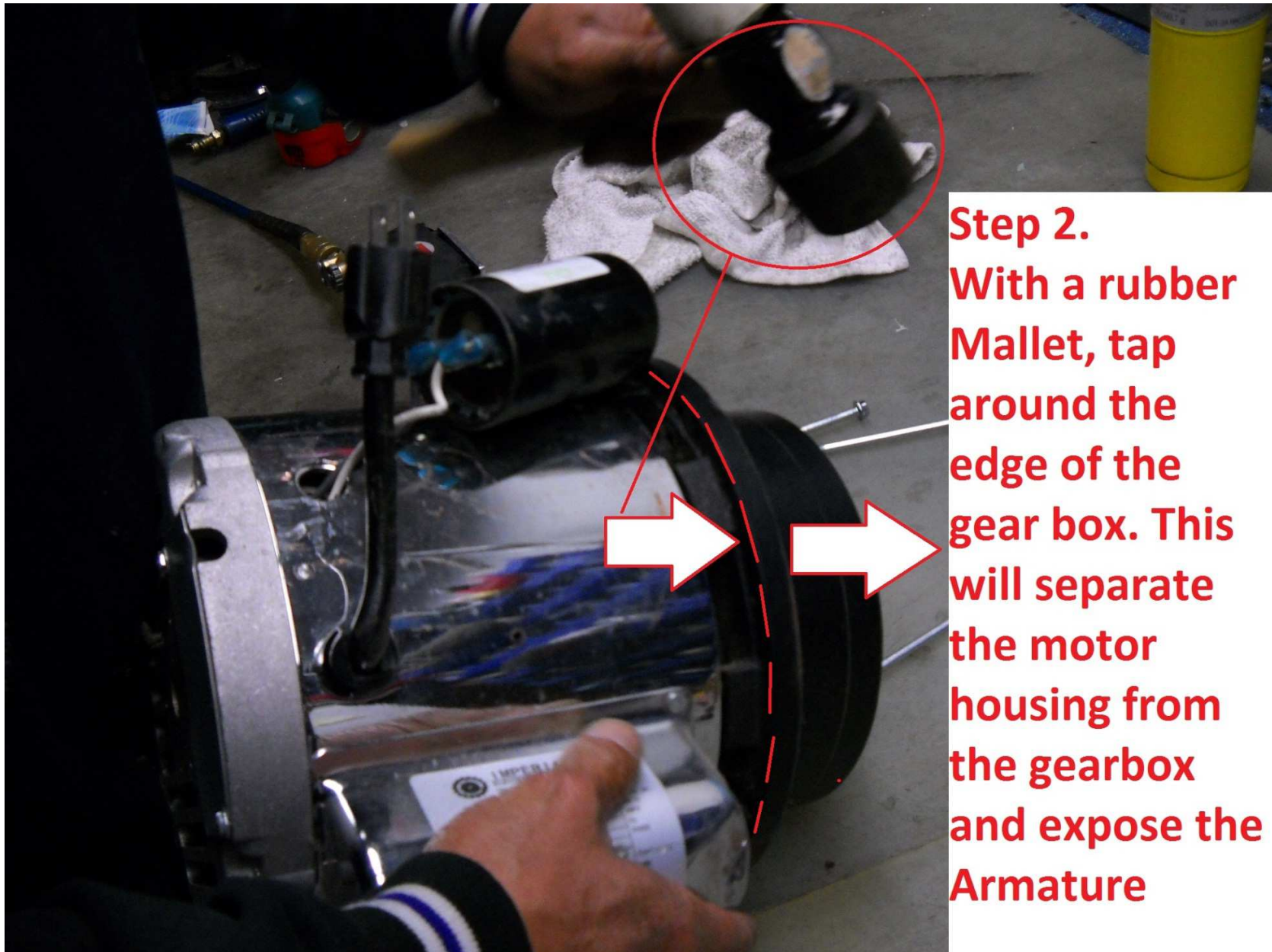


**1st step. Remove these 4 bolts.**





**Step 2.**  
**With a rubber Mallet, tap around the edge of the gear box. This will separate the motor housing from the gearbox and expose the Armature**





**Step 3. Wiggle the armature around until it comes free from the Gearbox. This will expose the coupler housing plate.**





**Step 4. Remove the allen head bolts that are holding the coupler housing plate in place. Remove the plate and the broken coupler and any debris and replace with new coupler. Put the plate back on and tighten the bolts. Align armature to coupler . Reverse steps 3,2,1.**